



1. CUT STOCK TO A LENGTH OF 4.500" USING HACKSAW.
2. LEAVE 0.500" TO 0.750" OF STOCK OUTSIDE CHUCK.
3. END MILL SMOOTH AND THEN CENTRE DRILL.
4. LEAVE 1" IN CHUCK AND SUPPORT OTHER END USING THE LIVE CENTRE IN THE TAILSTOCK.
5. MILL ROUND AND THEN KNURL AS PER DRAWING.
6. SET 10 ° ANGLE AND MILL TAPER.
7. CUT END OFF AND MILL SMOOTH.
8. CUT A CHAMFER AND FILE WHERE REQUIRED.

**HTTP://WWW.RCITECH.CA**  
 XXXXXXXXXXXXXXXXXXXXXXXX  
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 Renfrew Ontario, K7V 1Z5  
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PROJECT  
**NAIL SET**

DRAWING TITLE  
**PLAN AND ELEVATION NAIL SET**

DATE: 01-05-97

SCALE: 1:1

DRAWN BY: ACF

CHECKED BY: ACF

PROJECT NO.: 010597

DRAWING NO.

**A2.1**

REVISION

**1**

Figured dimensions only should be taken from this drawing. All contractors must visit the site and be responsible for taking and checking all dimensions relating to this project.

A	A. DETAIL NO.	A
B	B. REFERENCE NO.	B
C	C. DRAWING NO.	C

NOTES  
 MILL DIAMETER UNTIL ROUND ONLY.  
 FILE SMOOTH AND FINAL SAND TO 300+ GRIT.

NO.	REVISIONS	DATE
XXX		

